

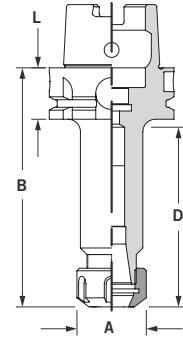
ER40



## HSK63A & Straight Shank ER40 Collet Chucks

(Balanced to G2.5@18,000 RPM)

- Small diameter nose well-suited for working in close quarters
- Increased flexibility for milling, drilling, and reaming
- Flush precision collet nut, grips tool close to cutting edge for accuracy and rigidity
- Concentric to .0002" TIR puts tool precisely on spindle center line
- Wide range collets reduce collet and toolholder inventories
- Through spindle coolant standard
- **ER40 Collets found on pages 610-612.**



### HSK63A ER40 Collet Chucks

Capacity	Taper	A	Gage Length (B)	D	L	Max. Nosepiece Torque	Part #
.086-1.023	<b>HSK63A</b>	2.48	<b>3.15</b>	1.75	1.02	<b>72 ft lbs</b>	<a href="#">RHSK63AER40315</a>
.086-1.023	<b>HSK63A</b>	2.48	<b>4.72</b>	2.50	1.02	<b>72 ft lbs</b>	<a href="#">RHSK63AER40472</a>

### ER40 Straight Shank Collet Extension

A	B	D	L	Photo	Dimensions	Part #
2.48	<b>6.0</b>	1.25	3.5			<a href="#">RSSER40600</a>

### ER40 Parts & Accessories

Description	Photo	Dimensions	Part #
ER40 Replacement Nosepiece			<a href="#">RER40NPA</a>
ER40 Collet Wrench†			<a href="#">RER40W</a>
ER40 Stop Screw			<a href="#">RER40SS</a>
ER40 Stop Screw Coolant Thru			<a href="#">RER40SSC</a>

†Required for assembly.

### HSK63A Coolant Accessories

HSK63A Coolant Tube	HSK63A Coolant Tube Plug	HSK63A Coolant Tube Wrench
<a href="#">RHSK63ACT</a>	<a href="#">RHSK63AHP</a>	<a href="#">RHSK63ATW</a>

Toolholders